Options Evaluation Report (OER)

Molong No.1 Transformer Renewal OER- **N2421** revision **4.0**

Ellipse project no(s): TRIM file: [TRIM No]

Project reason: Capability - Asset Replacement for end of life condition

Project category: Prescribed - Replacement

Approvals

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Change history

Revision	Date	Amendment
00	22/10/2021	Initial
01	08/11/2021	Minor update
02	21/10/2022	 Updated analysis and evaluation including: Analysis updated with FY22 values Amendment of environmental disproportionality factors Removal of reputational risk Consideration of in-situ replacement scope and technical feasibility of refurbishment
03	25/10/2022	Minor Update
04	31/10/2022	Version History Added





Executive summary

Power transformers are essential for a safe and reliable electricity transmission as they enable different voltage levels throughout the transmission and distribution networks. As part of the condition assessment and health index methodology, the Molong No.1 132kV transformer has been identified as reaching end of life and with an increasing risk of failure. The Need of this project is economic benefit, with risks to be considered for remediation within the 2023 – 2028 regulatory period.

Molong 132/66kV Substation is located in Transgrid's central NSW network. It connects to Transgrid's 132kV Wellington, Manildra and Orange North substations. It also connects the Essential Energy 66kV distribution network and supports renewable generation from Molong Solar Farm.

There is a single Transgrid transformer at Molong substation which was commissioned in 1960 and it has now reached the end of its serviceable life. The health index considers natural age, dissolved gas analysis (DGA), oil quality (OQ), Bushing DDF, defects, load, and corrosive oil.

The transformer is approaching the end of its serviceable live and showing signs of deterioration due to the following key factors:

- Natural Age: The transformer was manufactured and commissioned in 1960. The natural age of the transformer will be 63 years in 2022/23 which is well above the 45-year expected useful life of a power transformer.
- Aged Oil Impregnated Paper (OIP) Bushings: The 132kV OIP bushings were originally installed in 1960 and are well above the 30-year useful life of high voltage bushings.
- Corrosive Sulphur: The insulating oil has corrosive sulphur, which can form conductive compounds on the insulation paper and tap changer contacts. This can cause an internal flashover and could lead to a catastrophic failure.
- Moisture: Oil sampling indicates poor oil quality and a history of moisture in oil and paper. The
 estimated degree of polymerisation (DP) suggests that the insulation paper is approaching the end of
 life.
- Oil leaks: There are leaks from the bushings, pumps, valves, main tank and tap changer, allowing
 moisture ingress and oxygen into the main insulation.
- Corrosion: The paint and galvanic protection on the transformer has failed, resulting in rusting and deterioration.
- Control Cubicles: Transformer and tap changer cubicles are in poor condition and do not conform to AS3000 requirements.

These condition issues have been evaluated through the transformer health index methodology to give an effective age for the transformer of 61 years (FY23), which is only slightly below its chronological age. These condition issues, if not remediated, increase the probability of transformer failure. The replacement of the Molong Transformer would significantly reduce the likelihood of prolonged and involuntary load shedding in the Central region and help Transgrid manage its safety obligations.



The key economic benefits associated with addressing this need are summarised as:

- Reduction of risk as valued as a direct impact to Transgrid and consumers including:
 - Changes in involuntary load shedding
 - Safety and environmental hazards associated with a catastrophic failure.
- Avoided operating expenditure related to corrective maintenance.

Two options have been considered to address the increasing risk of failure of the Molong Transformer, as shown in The preferred option is the replacement of the Molong No.1 transformer (option A). This option is technically feasible and has the highest Net Present Value. The option is optimally timed to be completed within the 2023-2028 regulatory period.

Table 1 below. These options are the complete replacement of the transformer with a new unit (option A) and refurbishment of the existing transformer involving replacement of bushings attempting to address the identified condition issues (option B).

The preferred option is the replacement of the Molong No.1 transformer (option A). This option is technically feasible and has the highest Net Present Value. The option is optimally timed to be completed within the 2023-2028 regulatory period.

Table 1 - Evaluated options

Option	Description	Direct capital cost (\$m)	Network and corporate overheads (\$m)	Total capital cost ¹ (\$m)	Weighted NPV (PV, \$m)	Rank
Option A – Replacement	Replacement of the No.1 Molong Transformer	5.8	0.6	6.4	429.4	1
Option B – Refurbishment	Refurbishment of the No.1 Molong Transformer	1.0	0.3	1.3	72.1	2

1. Need/opportunity

1.1. Background

Molong 132/66 kV Substation was commissioned in 1960 and forms a part of Transgrid's network that serves the Central West region of NSW. Molong substation connects multiple 132 kV transmission lines — Line 945 to Wellington, Line 94P to Manildra and Line 94T to Orange North.

The location of Molong substation and supply arrangements for the Central NSW network is provided in Figure 1.

¹ Total capital cost is the sum of the direct capital cost and network and corporate overheads. Total capital cost is used in this OER for all analysis.



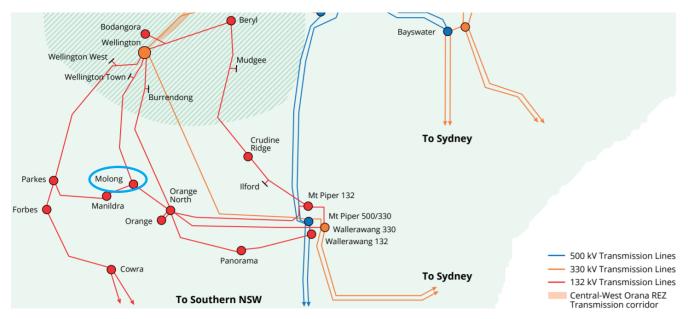


Figure 1 - Central NSW Transmission Network

As a customer connection point supplying Essential Energy in the Molong area, Molong substation supports the flow of electricity to local industries and a residential population of more than 2,000.

Transgrid's Central NSW network currently connects approximately 200 MW of renewable generation. It is also an area of interest for new renewable generation projects. Molong substation will continue to play a central role in the safe and reliable operation of the power system, and the region is expected to enable at least 3,000 MW of new electricity capacity in the future.

1.2. Identified Need

The No.1 transformer (132/66kV,30MVA) was commissioned in 1960 during the initial construction of Molong substation. This single transformer at the substation plays a central role in supplying electricity to the distribution network.

The Molong 66kV load is supplied via the Essential Energy distribution network during a planned or unplanned outage. The agreed backup capacity between Transgrid and Essential Energy is intended for short periods. It cannot be sustained in high demand scenarios. The outage of the No.1 transformer could also limit the generation of Molong Solar Farm.

Condition Assessment of the No.1 Transformer at Molong substation using Transgrid's Network Asset Risk Assessment Methodology (RAM) has noted signs of deterioration, primarily due to condition issues set out in Table 2 below.



Table 2 - Condition Issues

Issue	Potential impact
Corrosive Sulphur	Corrosive sulphur can form conductive compounds on insulating paper. Disrupting the integrity of the paper leading to thermal insulation failure or electrical breakdown between adjacent conductors.
	Sulphur compounds can also attack the silver coating on selector switching contacts, creating loose sections of conductive silver sulphide. This can result in a catastrophic failure of the tap changer and/or transformer.
Aged Oil Impregnated Paper (OIP) Bushings	The 132kV OIP bushings were installed in 1960 and equipped with porcelain insulators and a condenser-based core. Their advanced age makes them susceptible to failures from high overvoltages and thermal stresses and humidity ingress.
Paper insulation moisture	The transformer insulation system is based on special papers impregnated with insulating oil. Moisture acts to increase the rate of degradation of the paper insulating system. At high levels, it may compromise the insulation. The papers provided insulation and also support the structure of the transformer winding. Over time and with load and the presence of moisture, the paper becomes brittle. This may progress to the point where a mechanical shock caused by a through fault can result in electrical failure.
Corrosion resulting in loss of oil due to leaks	Corrosion resulting in leaks or leaking gaskets can cause loss of oil within the Transformer resulting in a catastrophic failure. Moisture and oxygen can also enter the transformer resulting in accelerated aging of the insulation resulting in failure.

If the deteriorating asset condition is not addressed by a technically and commercially feasible option, the likelihood of prolonged and involuntary load shedding in the Central region will increase.

In addition, the increased risk of failure presents a safety risk which Transgrid is obligated to manage. Rectifying the worsening condition of the transformer will reduce safety risks, as well as lower planned and unplanned corrective maintenance costs.

The key economic benefits associated with addressing this need are summarised as:

- Reduction of risk as valued as a direct impact to Transgrid and consumers including:
 - Changes in involuntary load shedding
 - Safety and environmental hazards associated with a catastrophic failure.
- Avoided operating expenditure related to corrective maintenance.

2. Related needs/opportunities

Need 1267 - Molong Secondary Systems Renewal. The need is for a complete in-situ renewal and an
upgrade of the secondary systems at Molong 132kV Substation. This project has been split into two
stages (Stage 1 and 2) to enable the connection of Molong Solar Farm. Stage 1 was completed in July
2020.



3. Options

3.1. Base case

Under the 'Base Case' scenario, there is no consideration for planned replacement of the transformer. This is a 'run to fail' scenario and will lead to an increase in the identified risks, the transformer's eventual failure, and the materialisation of the expected consequences. This case shall only be considered as a last resort should no option be deemed viable through the economic evaluation process.

Replacement of a failed transformer with a strategic spare is expensive and requires significant time to restore capacity. Key considerations against the base case are:

- Transgrid does not hold a like-for-like spare for the Molong No.1 transformer. The most suitable
 potential spare is a 60MVA unit that is double the capacity of the existing 30MVA unit.
- Civil works would be required at Molong substation to support the increased size and weight of the spare transformer.
- Primary and secondary asset modifications will also be required at Molong substation to adapt the 60MA unit.
- If the failure is catastrophic, there is substantial clean up and disposal costs and likely to take 1-2 weeks.
- As there are no spares on site, a spare transformer will need to be dismantled and transported from another depot/substation and assembled at Molong.
- Transportation permits will likely be required due to the physical size and weight of the spare transformer.
- The spare transformer will need to undergo high voltage testing and commissioning works.

The base case assumes the failed transformer can be replaced with a strategic spare in a much shorter time frame than replacing the transformer with a new asset. Where a spare transformer is not available due to concurrent failures the design, procurement and installation time for new transformer is expected to be at least 12 months. The probability and likelihood of expected unserved energy under this scenario has been excluded from the base case risk modelling.

3.2. Options evaluated

Option A — Replacement of the Molong No.1 Transformer [NOSA N2421, OFS N2421A]

This option replaces the No.1 transformer with a new 132/66 kV 30 MVA transformer. The option will address the identified need by installing a new transformer with a very low probability of failure, associated risks and lower operating costs.

This option involves:

- Installation of a new 30MVA power transformer and auxiliary transformer;
- Installation of new associated switchgear, protection and control systems (secondary systems);
- Modifying the oil containment system; and



Civil works.

The new transformer will be installed in a new compound with associated bays to maintain reliability during construction. The old transformer will then be decommissioned and disposed of once the new transformer is in-service. The final transformer configuration at Molong substation will remain as a single transformer to meet the NSW Electricity Transmission Reliability and Performance Standard.

Consideration of In-Situ Replacement

Transgrid has evaluated the option of undertaking an in-situ transformer replacement at Molong Substation. This would require a 12-16 week outage of the No.1 transformer (single transformer site) during this period the load would need to be supplied via the Essential Energy 66kV network. Essential Energy has confirmed that a peak of 5MVA can be supplied for a short duration and cannot be relied upon for extended periods such as during construction.

The transformer recall period during construction is expected to be weeks unlike maintenance or refurbishment activities which is typically within 24-48 hours.

During the in-situ construction Transgrid would not be compliant under the obligations set out in the NSW Electricity Transmission Reliability and Performance Standard to maintain a reliability of 1 (Redundancy Level of N). Unplanned outages in the Essential Energy network during this period are likely to result in load shedding in the Molong region. In addition to the reliability and compliance obligations, the Molong Solar Farm would be constrained reducing the capacity of renewable generation in the network.

The estimated Capex with this option is \$6.42 million with an expected asset life of 45 years. The expected project timeframe from Decision Gate 1 (DG1) is 29 months.

Option B — Refurbishment of the Molong No.1 Transformer [NOSA N2421, OFS N2421B]

This option consists of an in-situ refurbishment of the No.1 132/66kV transformer according to the recommended scope in Network Asset Condition Assessment (NACA):

- Replacement of high voltage, low voltage and tertiary voltage bushings
- Oil treatment and/or replacement
- Corrosion repair, leak repair and repainting
- · Major overhaul of the tap changer and selector
- Conservator modifications and/or repairs.

The refurbishment is expected to result in a reduction in the effective age of five years, limited by the natural age of the transformer.

Limitations of Refurbishment

Refurbishment is expected to improve condition issues associated with the bushings, insulating oil quality, gasket leaks and tap changer components. It cannot address or improve the quality of the paper insulation, eliminate gas generation, ageing in the core, improve winding clamping pressure or eliminate all sulphur compounds bonded to the tap changer contacts.

The benefits are further limited by the natural age of the transformer, which will be 68 years at the end of the 2023-28 regulatory period, 23 years above the useful life of a power transformer. Ideally, if economically feasible transformers should be refurbished within their useful life as this provides the largest economic benefit and reduction in effective age. Refurbishments undertaken well beyond the transformer's



useful life will only provide an incremental reduction in effective age due to the reduced condition issues the option can remediate.

The majority of the reliability, safety and environmental risk will remain even after the refurbishment and will only be addressed by replacement. The refurbishment option will essentially delay the transformer replacement into 2028 – 2033 regulatory period and result in a higher lifecycle capex investment.

The estimated Capex with this option is \$1.30 million with an expected improvement of asset life of 5 years. The expected project timeframe from DG1 is 21 months.

3.3. Options considered and not progressed

Option	Reason for not progressing
Increased maintenance or inspections	The condition issues have already been identified and cannot be rectified through increased maintenance or inspections, and therefore is not technically feasible to address the need.
Elimination of all associated risk	This can only be achieved by retiring the assets, which is not technically feasible due to the requirement to maintain the existing network reliability.
Non-network solutions	Transgrid does not consider non-network options to be commercially feasible to assist with meeting the identified need.

4. Evaluation

4.1. Commercial evaluation methodology

The economic assessment undertaken for this project includes three scenarios that reflect a central set assumptions based on current information that is most likely to eventuate (central scenario), a set of assumptions that give rise to a lower bound for net benefits (lower bound scenario), and a set of assumptions that give rise to an upper bound on benefits (higher bound scenario).

Assumptions for each scenario are set out in the table below.

Parameter	Central scenario	Lower bound scenario	Higher bound scenario
Discount rate	5.5%	7.5%	2.3%
Capital cost	100%	125%	75%
Operating expenditure	100%	75%	125%
Risk costs	100%	75%	125%
Benefits	100%	75%	125%
Scenario weighting	50%	25%	25%



Parameters used in this commercial evaluation:

Parameter	Parameter Description	Value used for this evaluation
Discount year	Year that dollar values are discounted to	2021/22
Base year	The year that dollar value outputs are expressed in real terms	2021/22
Period of analysis	Number of years included in economic analysis with remaining capital value included as terminal value at the end of the analysis period.	25 years
ALARP disproportionality (repex only)	Multiplier of safety related risk cost included in NPV analysis to demonstrate implementation of obligation to reduce to ALARP.	Refer to section 0 for details.

The capex figures in this OER do not include any real cost escalation.

4.2. Commercial evaluation results

The commercial evaluation of the technically feasible options is set out in Table 3. Details appear in Appendix A.

Table 3 - Commercial evaluation (PV, \$ million)

Option	Capital Cost PV	OPEX Cost PV	Central scenario NPV	Lower bound scenario NPV	Higher bound scenario NPV	Weighted NPV	Ranking
Option A	5.77	0.01	377.5	218.0	744.6	429.4	1
Option B	1.17	0.01	63.8	37.1	123.8	72.1	2



4.3. ALARP evaluation

Transgrid manages and mitigates bushfire and safety risk to ensure they are below risk tolerance levels or 'As Low As Reasonably Practicable' ('ALARP'), in accordance with the regulation obligations and Transgrid's business risk appetite. Under the Electricity Supply (Safety and Network Management) Regulation 2014 Section 5 'A network operator must take all reasonable steps to ensure that the design, construction, commissioning, operation and decommissioning of its network (or any part of its network) is safe.' Transgrid maintains an Electricity Network Safety Management System (ENSMS) to meet this obligation².

In its Network Risk Assessment Methodology, under the ALARP test with the application of a gross disproportionate factor³, the weighted benefits are expected to exceed the cost. Transgrid's analysis concludes that the costs are less than the weighted benefits from mitigating bushfire and safety risks. The proposed investment will enable Transgrid to continue to manage and operate this part of the network to a safety and risk mitigation level of ALARP.

Evaluation of the above options has been completed in accordance with As Low As Reasonably Practicable (ALARP) obligations. The Network Safety Risk Reduction is calculated as 1 x Bushfire Risk Reduction + 1 x Other Environmental Risks + 3 x Safety Risk Reduction + 0.1 x Reliability Risk Reduction.

Results of the ALARP evaluation are set out in Table 4

Table 4 - Reasonably practicable test (\$ million)

Option	Network Safety Risk Reduction	Annualised Capex	Reasonably Practicable? ⁴	
Α	2.00	0.39	No	
В	0.39	0.13	No	

The disproportionality test does not apply to this need, as the reliability risk is greater than 50% of the total pre-investment network safety risk reduction. Therefore, all options are below the ALARP threshold and the preferred option will be the one that has the highest NPV.

4.4. Preferred option

The preferred option is the replacement (Option A) of the Molong No.1 Transformer, as this is technically feasible and has the highest positive NPV. This option addresses the need by achieving the largest risk reduction. A new transformer has a relatively low probability of failure (PoF) and corresponding post-investment risk.

Capital and Operating Expenditure

Opex benefits associated with avoided corrective and reduced routine expenditure have been included in the business case NPV and optimal timing evaluation.

² Transgrid's ENSMS follows the International Organization for Standardization's ISO31000 risk management framework which requires following hierarchy of hazard mitigation approach

³ The values of the disproportionality factors were determined through a review of practises and legal interpretations across multiple industries, with particular reference to the works of the UK Health and Safety Executive. The methodology used to determine the disproportionality factors in this document is in line with the principles and examples presented in the AER Replacement Planning Guidelines and is consistent with Transgrid's Revised Revenue Proposal 2023/24- 2027/28.

⁴ Reasonably practicable is defined as whether the annualised CAPEX is less than the Network Safety Risk Reduction.



There are no capex to opex trade-offs considered in this evaluation.

Regulatory Investment Test

A Regulatory Investment Test for Transmission (RIT-T) is expected to be required as the preferred option is approximately \$7 million.

5. Optimal Timing

The test for optimal timing of the preferred option has been undertaken. The approach taken is to identify the optimal commissioning year for the preferred option where net benefits (including avoided costs and safety disproportionality tests) of the preferred option exceeds the annualised costs of the option. The commencement year is determined based on the required project disbursement to meet the commissioning year based on the OFS.

The results of optimal timing analysis are:

- Optimal commissioning year: 2023/24. This is the earliest feasible commissioning year due to the significant lead time required to design, procure and commission a transformer replacement.
- Commissioning year annual benefit: \$19.92 million
- Annualised cost: \$0.39 million

Based on the optimal timing, the project is expected to be completed within the 2023-2028 Regulatory Period

6. Recommendation

It is recommended that Option A for the replacement of the transformer be scoped in detail.

The total project cost is \$6.42 million, including \$1 million to progress the project from DG1 to DG2.



Appendix A – Option Summaries

Project Description	Molong Transformer Renewal				
Option Description	Option A - Transformer Repl	acement			
Project Summary					
Option Rank	1	Investment Assessment Period	25		
Asset Life	45	NPV Year	2022		
Economic Evaluation	·	<u>'</u>			
NPV @ Central Benefit Scenario (PV, \$m)	[Net Present Value (Standard - OER)] 377.51	Annualised CAPEX (\$m)	Annualised Capex - Standard (Business Case) 0.39		
NPV @ Lower Bound Scenario (PV, \$m)	[Net Present Value (Upper Bound)] 217.97	Network Safety Risk Reduction (\$m)	Network Safety Risk Reduction 2.00		
NPV @ Higher Bound Scenario (PV, \$m)	[Net Present Value (Lower Bound)] 744.62	ALARP	ALARP Compliant?		
NPV Weighted (PV, \$m)	[Net Present Value (Weighted)] 429.40	Optimal Timing	Optimal timing (Business Case) 2023		
Cost					
Direct Capex (\$m)	5.82	Network and Corporate Overheads (\$m)	0.60		
Total Capex (\$m)	6.42	Cost Capex (PV,\$m)	5.77		
Terminal Value (\$m)	2.85	Terminal Value (PV,\$m)	0.64		
Risk (central scenario)	Pre	Post	Benefit		
Reliability (PV,\$m)	Reliability Risk (Pre) 442.92	Reliability Risk (Post) 41.11	Pre – Post 381.81		
Financial (PV,\$m)	Financial Risk (Pre) 0.72	Financial Risk (Post) 0.07	Pre – Post 0.65		
Operational/Compliance (PV,\$m)	Operational Risk (Pre) 0.00	Operational Risk (Post) 0.00	Pre – Post 0.00		
Safety (PV,\$m)	Safety Risk (Pre) 0.15	Safety Risk (Post) 0.02	Pre – Post 0.13		
Environmental (PV,\$m)	Environmental Risk (Pre) 0.05	Environmental Risk (Post) 0.01	Pre – Post 0.04		
Reputational (\$m)	Reputational Risk (Pre) 0.00	Reputational Risk (Post) 0.00	Pre – Post 0.00		
Total Risk Benefit (PV,\$m)	Total Risk (Pre) 423.84	Total Risk (Post) 41.20	Pre – Post 382.64		
OPEX Benefit (PV,\$m)	OPEX Benefit 0.01				
Other benefit (PV,\$m)	Incremental Net Benefit 0.00				
Total Benefit (PV,\$m) Business Case Total					



Project Description	Molong Transformer F	Renewal		
Option Description	Option B - Transformer Refu	ırbishment		
Project Summary				
Option Rank	2	Investment Assessment Period	25	
Asset Life	15	NPV Year	2022	
Economic Evaluation	'			
NPV @ Central Benefit Scenario (PV, \$m)	[Net Present Value (Standard - OER)] 63.82	Annualised CAPEX (\$m)	Annualised Capex - Standard (Business Case) 0.13	
NPV @ Lower Bound Scenario (PV, \$m)	[Net Present Value (Upper Bound)] 37.13	Network Safety Risk Reduction (\$m)	Network Safety Risk Reduction 0.38	
NPV @ Higher Bound Scenario (PV, \$m)	[Net Present Value (Lower Bound)] 123.84	ALARP	ALARP Compliant?	
NPV Weighted (PV, \$m)	[Net Present Value (Weighted)] 72.15	Optimal Timing	Optimal timing (Business Case) 2023	
Cost				
Direct Capex (\$m)	0.96	Network and Corporate Overheads (\$m)	0.35	
Total Capex (\$m)	1.31	Cost Capex (PV,\$m)	1.17	
Terminal Value (\$m)	0.00	Terminal Value (PV,\$m)	0.00	
Risk (central scenario)	Pre	Post	Benefit	
Reliability (PV,\$m)	Reliability Risk (Pre) 422.92	Reliability Risk (Post) 358.08	Pre – Post 64.84	
Financial (PV,\$m)	Financial Risk (Pre) 0.72	Financial Risk (Post) 0.61	Pre – Post 0.11	
Operational/Compliance (PV,\$m)	Operational Risk (Pre) 0.00	Operational Risk (Post) 0.00	Pre – Post 0.00	
Safety (PV,\$m)	Safety Risk (Pre) 0.15	Safety Risk (Post) 0.13	Pre – Post 0.02	
Environmental (PV,\$m)	Environmental Risk (Pre) 0.05	Environmental Risk (Post) 0.04	Pre – Post 0.01	
Reputational (\$m)	Reputational Risk (Pre) 0.00	Reputational Risk (Post) 0.00	Pre – Post 0.00	
Total Risk Benefit (PV,\$m)	Total Risk (Pre) 423.84	Total Risk (Post) 358.86	Pre – Post 64.98	
OPEX Benefit (PV,\$m)	OPEX Benefit 0.01			
Other benefit (PV,\$m)	Incremental Net Benefit 0.00			
Total Benefit (PV,\$m)	Business Case Total Benefit 64.99			

Approval	Record				
WF Ref:	Process Name	Actioned By	Action	Comments	Date
200144	Document Review	Lamplough Evan	Reviewed		30-08-2021
200597	Document Review	Lamplough Evan	Reviewed		27-08-2021
200598	Document Review	Dutta Debashis	Reviewed	comments attached	30-08-2021
204112	Document Review	Lamplough Evan	Reviewed		20-10-2021
204172	Document Review	Dutta Debashis	Reviewed		21-10-2021
204276	Document Approval	Wee Lance	Approve		21-10-2021
205819	Document Review	Lamplough Evan	Reviewed		09-11-2021
205885	Document Approval	McAlpine Andrew	Approve		12-11-2021
206432	Document Approval	Lamplough Evan	Approve	Re-issue PDF, no changes.	14-11-2021
229321	Document Review	Lamplough Evan	Reviewed		20-10-2022
229339	Document Review	Dutta Debashis	Reviewed		21-10-2022
229374	Document Approval	Wee Lance	Approve		21-10-2022
229606	Document Review	Dutta Debashis	Reviewed		25-10-2022
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229641	Document Approval	Wee Lance	Approve		25-10-2022
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230128	Document Approval	Wee Lance	Approve		01-11-2022